

Work Order ID 70116

Friday, May 27, 2011 9:12:04 AM

Page 1

Item ID: D412-704-011

Accept

Revision ID:

Item Name: Copilot Emergency Cargo Release

Setup Start

Stop

Start Date: 5/27/2011 Start Qty: 1.00

Required Date: 5/30/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D412-704-011CHG001

0.00

8/11/05/27

CK for BG 11/05/27

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

P411/05/27 ①

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/11/05/27

②

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Start Date: 5/27/2011 Start Qty: 1.00

Required Date: 5/30/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-704-011 Location: _____ PPP Rev: _____

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 11/05/27.
MP 11-05-27

Picklist Print

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Work Order ID: 70116

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release



Start Date: 5/27/2011

Required Date: 5/30/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B105.01.28: Hardware added to Step 31 IKJ/RF
IPP Rev:C105.12.21: Hardware removed on Step 31 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3207-2		Manufactured	No			120	Each	4.0000	1	1			
Bracket													

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	4	
57562	4	

D3207-5		Manufactured	No			120	Each	5.0000	1	1			
Bracket													

Location	Loc Qty	Loc Code
----------	---------	----------

GA	5	
46856	5	

D3208-1		Manufactured	No			120	Each	3.0000	1	1			
Doubler													

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	3	
64827	3	

D3208-11		Manufactured	No			120	Each	22.0000	1	1			
Filler													

Location	Loc Qty	Loc Code
----------	---------	----------

ST202	22	
57563	7	
67718	15	

57562

96806

64827

57563

Picklist Print

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Work Order ID: 70116

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 5/27/2011

Required Date: 5/30/2011

Start Qty: 1.00

Required Qty: 1.00

D3208-3
Pedal Mount Angle

Manufactured No

120 Each

9.0000

1

1

Location

Loc Qty

Loc Code

ST202

9

68697

9

120 Each

11.0000

1

1

D3208-7-
Filler

Manufactured No

Location

Loc Qty

Loc Code

ST202

11

68698

11

120 Each

6.0000

1

1

D3208-9
Doubler

Manufactured No

Location

Loc Qty

Loc Code

ST202

6

57754

6

120 Each

2.0000

1

1

D3214-1
Placard

Manufactured No

Location

Loc Qty

Loc Code

ST202

2

64826

2

120 Each

1.0000

1

1

D412-704-041
Pedal Assembly (205/212/214/412)

Manufactured No

Location

Loc Qty

Loc Code

ST191

1

68369

1

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Shop Packet Print

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Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

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Start Date: 5/27/2011

Required Date: 5/30/2011

Start Qty: 1.00

Required Qty: 1.00

D412-704-045

Manufactured

No

120

Each

3.0000

1

1

Cable Assembly (212/214/412)

Location

Loc Qty

Loc Code

ST223

3

68767

1

69420

2

68767

MS21919-DG5

Purchased

No

100

Each

44.0000

4

4

Clamp

Location

Loc Qty

Loc Code

ST306

44

116805

4

117395

40

116805

11/5/27

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B

Date: 07.08.10